

Stanyl® TE250F6

PA46-GF30 FR(17)

30% Glass Reinforced, Heat Stabilized, Flame Retardant

Print Date: 2023-02-16

Stanyl® TE250F6 is an electro-friendly & flame-retarded high heat polyamide that offers excellent creep resistance, strength, stiffness and fatigue resistance especially at high temperatures in combination with cycle-time advantages and excellent flow.

Properties	Typical Data	Unit	Test Method
Rheological properties			
	dry / cond		
Molding shrinkage [parallel]	0.4 / *	%	Sim. to ISO 294-4
Molding shrinkage [normal]	1.1 / *	%	Sim. to ISO 294-4
Mechanical properties			
	dry / cond		
Tensile modulus	12000 / 8000	MPa	ISO 527-1/-2
Tensile modulus (120°C)	7200 / -	MPa	ISO 527-1/-2
Tensile modulus (160°C)	6500	MPa	ISO 527-1/-2
Stress at break	180 / 115	MPa	ISO 527-1/-2
Stress at break (120°C)	105 / -	MPa	ISO 527-1/-2
Stress at break (160°C)	90	MPa	ISO 527-1/-2
Strain at break	2.5 / 3.5	%	ISO 527-1/-2
Strain at break (120°C)	4.5 / -	%	ISO 527-1/-2
Strain at break (160°C)	5.5	%	ISO 527-1/-2
Flexural modulus	11000 / 7300	MPa	ISO 178
Flexural modulus (120°C)	6500	MPa	ISO 178
Flexural modulus (160°C)	5000	MPa	ISO 178
Flexural strength	260 / 190	MPa	ISO 178
Flexural strength (120°C)	170	MPa	ISO 178
Flexural strength (160°C)	140	MPa	ISO 178
Charpy impact strength (+23°C)	60 / 60	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	50 / 50	kJ/m ²	ISO 179/1eU

Akulon®, Arnite®, Arnitel®, EcoPaXX®, ForTii®, Novamid®, Stanyl®, UDea™ and Xytron™ are trademarks of DSM.
 Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.
 Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.
 Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values. This document replaces all previous versions relating to this subject.
 Copyright © DSM 2023. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of DSM.

Properties	Typical Data	Unit	Test Method
Charpy notched impact strength (+23°C)	11 / 11	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	10 / 10	kJ/m ²	ISO 179/1eA
Izod notched impact strength (+23°C)	11 / 11	kJ/m ²	ISO 180/1A
Izod notched impact strength (-40°C)	11 / 11	kJ/m ²	ISO 180/1A

Thermal properties

dry / cond

Melting temperature (10°C/min)	295 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	290 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	290 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.25 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.55 / *	E-4/°C	ISO 11359-1/-2
Burning Behav. at 1.5 mm nom. thickn.	V-0 / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	IEC 60695-11-10
UL recognition	Yes / *	-	-
Burning Behav. at 3.0 mm nom. thickn.	V-0 / *	class	IEC 60695-11-10
Thickness tested	3 / *	mm	IEC 60695-11-10
UL recognition	Yes / *	-	-
Relative Temperature Index - electrical	140	°C	UL746B
RTI electrical (Thickness (1) tested)	0.75	mm	UL746B
Thermal Index 5000 hrs	163	°C	IEC 60216/ISO 527-1/-2

Electrical properties

dry / cond

Volume resistivity	1E13 / 1E8	Ohm*m	IEC 62631-3-1
Electric strength	30 / 20	kV/mm	IEC 60243-1
Comparative tracking index	225 / -	V	IEC 60112
Relative permittivity (100Hz)	4.3 / 10	-	IEC 62631-2-1
Relative permittivity (1 MHz)	4 / 4.5	-	IEC 62631-2-1
Relative permittivity (1GHz)	3.6 / 3.8	-	IEC 61189-2-721

Akulon®, Arnite®, Arnitel®, EcoPaXX®, ForTii®, Novamid®, Stanyl®, UDea™ and Xytron™ are trademarks of DSM.
 Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.
 Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.
 Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values. This document replaces all previous versions relating to this subject.

Copyright © DSM 2023. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of DSM.


DSM

BRIGHT SCIENCE. BRIGHTER LIVING.

Stanyl[®] TE250F6

Print Date: 2023-02-16

Properties	Typical Data	Unit	Test Method
Other properties	dry / cond		
Humidity absorption	1.8 / *	%	Sim. to ISO 62
Density	1670 / -	kg/m ³	ISO 1183

Akulon®, Arnite®, Arnitel®, EcoPaXX®, ForTii®, Novamid®, Stanyl®, UDea™ and Xytron™ are trademarks of DSM.
Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.
Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.
Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values. This document replaces all previous versions relating to this subject.
Copyright © DSM 2023. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of DSM.

